



3	M6-300103	EXPLOSIVE BONDING PLATE		2
2	M6-300102	COOLING BLOCK	OFHC COPPER	1
1	M6-300101	ROTATABLE & NON-ROTATABLE FLANGE	SST 304	1
ITEM	DRWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER	
TOLERANCES		M6300100-00	
DECIMALS	ANGULAR	DRAWN BY	DATE
.125	°	Fuhrmann	1/7/97
.005	°	CHECKED BY	DATE
.001	°	J.Chang	2/20/97
SURFACE ROUGHNESS		DESIGNED BY	DATE
125		Chang/Fuhrmann	2/20/97
REMOVE ALL BURS AND BREAK SHARP EDGES .05 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST AMS-B-1 H. DIMENSIONS & TOLERANCES IN ACCORDANCE WITH LATEST AMS-114.5		RESPONSIBLE ENGINEER	DATE
		J.Chang	2/20/97
		APPROVED/RELEASED	DATE
DO NOT SCALE DRAWING		THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
		ADVANCED PHOTON SOURCE	
		M6-30 BM1 WHITE BEAM FIXED MASK WELDMENT	
		SCALE	DRAWING NUMBER
		1:1	M6-300100-00
		SHEET 1 of 1	